



# Double Flaring Tools

- For brake and clutch pipes on all passenger cars and lorries.
- Can be used for copper, steel and alu pipes.
- For bordering D-E-F to DIN 74 234.
- The various mandrel sizes are adjusted by turning the revolving head.
- No time consuming changing of the mandrels.
- The mandrel is automatically removed from the bordering by means of an eccentric lever.

## Trucks

Art. No. 0714 91 02

### Contents

Description	Art. No.	P. Qty.
Clamping Jaws 4.75 mm DIN convex	<b>0714 91 04</b>	1
Clamping Jaws 6 mm	<b>0714 91 05</b>	
Clamping Jaws 8 mm	<b>0714 91 06</b>	
Clamping Jaws 10 mm	<b>0714 91 07</b>	
Mandrel O. P. 1 4.75 mm DIN convex	<b>0714 91 08</b>	
Mandrel O. P. 1 6 mm	<b>0714 91 10</b>	
Mandrel O. P. 1 8 mm	<b>0714 91 11</b>	
Mandrel O. P. 1 10 mm	<b>0714 91 12</b>	
Mandrel O. P. 2 3/16" + 6 mm	<b>0714 91 13</b>	
Mandrel O. P. 2 8 mm + 10 mm	<b>0714 91 14</b>	

## Passenger Cars

Art. No. 0714 91 01

### Contents

Description	Art. No.	P. Qty.
Clamping Jaws 4.75 mm DIN convex	<b>0714 91 04</b>	1
Mandrel O. P. 1 4.75 mm DIN convex	<b>0714 91 08</b>	
Mandrel O. P. 2 3/16" + 6 mm	<b>0714 91 13</b>	

## Internal and External Pipe Milling Cutter



- For time saving and easy deburring of pipe ends.

For pipe dia. mm	Art. No.	P. Qty.
3 - 42	<b>0714 91 20</b>	1

Type	Outer Ø	Mandrel Art. No.	Clamping Jaw Art. No.
SAE (convex) DIN edge E	6 mm	<b>0714 91 10</b>	<b>0714 91 05</b>
	8 mm	<b>0714 91 11</b>	<b>0714 91 06</b>
	10 mm	<b>0714 91 12</b>	<b>0714 91 07</b>
DIN (convex) DIN edge F ● Exclusively for union nuts with male metric thread	4.75 mm	<b>0714 91 08</b>	<b>0714 91 04</b>
SAE/DIN (double) DIN edge E	3/16"	<b>0714 91 13</b>	—
	4.75 mm		
	6 mm	<b>0714 91 10</b>	<b>0714 91 05</b>
		<b>0714 91 13</b>	
	8 mm	<b>0714 91 11</b>	<b>0714 91 06</b>
		<b>0714 91 14</b>	
10 mm	<b>0714 91 12</b>	<b>0714 91 07</b>	
	<b>0714 91 14</b>		

### Application table for mandrels und clamping jaws