

SET SCREWS

DIN EN ISO 4027

replaces DIN 914

with Allen socket and flattened tip

Bare steel, 45 H
Galvanized steel, blue passivated (A2K), 45 H

Hardness 45H corresponds to a hardness of 450 HV.

The standard version of the tip is 90°, but very short lengths (those marked with an *) have an angle of 120°.

Nominal dia. d	Length l in mm	Bare steel Art. No.	P. Qty.	Galvanized steel Blue-passivated Art. No.	P. Qty.
M4	35	0256 4 35	200	0256 04 35	100
	40	0256 4 40		0256 04 40	
M5	4*		200	0256 05 4	100
	5*	0256 5 5		0256 05 5	
	6*	0256 5 6		0256 05 6	
	8	0256 5 8		0256 05 8	
	10	0256 5 10		0256 05 10	
	12	0256 5 12		0256 05 12	
	14	0256 5 14		0256 05 14	
	16	0256 5 16		0256 05 16	
	18	0256 5 18		0256 05 18	
	20	0256 5 20		0256 05 20	
	25	0256 5 25		0256 05 25	
	30	0256 5 30		0256 05 30	
	35	0256 5 35		0256 05 35	
	40	0256 5 40		0256 05 40	
50	0256 5 50	0256 05 50			
M6	5*	0256 6 5	100	0256 06 5	100
	6*	0256 6 6		0256 06 6	
	8	0256 6 8		0256 06 8	
	10	0256 6 10		0256 06 10	
	12	0256 6 12		0256 06 12	
	14	0256 6 14		0256 06 14	
	16	0256 6 16		0256 06 16	
	18			0256 06 18	
	20	0256 6 20		0256 06 20	
	22	0256 6 22			
	25	0256 6 25		0256 06 25	
	30	0256 6 30		0256 06 30	
	35	0256 6 35		0256 06 35	
	40	0256 6 40		0256 06 40	
45	0256 6 45	0256 06 45			
50	0256 6 50	0256 06 50			
60	0256 6 60	0256 06 60			
80	0256 6 80				
M8	6*	0256 8 6	100	0256 08 6	100
	8*	0256 8 8		0256 08 8	
	10	0256 8 10		0256 08 10	
	12	0256 8 12		0256 08 12	
	14	0256 8 14		0256 08 14	
	16	0256 8 16		0256 08 16	
	18	0256 8 18			
	20	0256 8 20		0256 08 20	
	25	0256 8 25		0256 08 25	
	30	0256 8 30		0256 08 30	
	35	0256 8 35		0256 08 35	
40	0256 8 40	0256 08 40			
45	0256 8 45	0256 08 45			

*Angle of the flattened tip is 120°.

Can be stored in ORSY®

DIN 914 has been retracted and replaced by international standard DIN EN ISO 4027.