

HSS DIN 338 TYPE RN TWIST DRILL



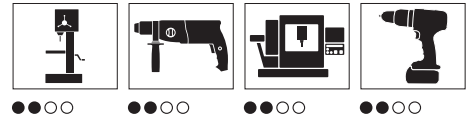
Properties:

Tool life:	●●○○
Drilling speed:	●●○○
Drilled-hole quality:	●●○○
Versatility:	●●○○
Drilling behavior:	●●○○
Drilling depth:	5 x drill bit dia.

Note:

For drill bit/material assignments, see overview tables.

Steel



Assembly drill for precise working in steel, tip angle 130°.

Precise drilling

The sturdy twist drill with its short design provides for precise drilling.

Self-centering

The crosswise grinding ensures an excellent centering effect even on round materials, eliminating the need for center-punching or piloting.

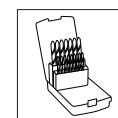
Long tool life

Thanks to HC (High Speed Cutting) grinding and the related precise cutting geometry, a constant drilled-hole quality is ensured with simultaneous high precision and a long tool life.

Note:

The drill shank is turned from the 13.0 mm dia. to a 12.7 mm dia.

Dia. in mm	Total length in mm	Chip flute length in mm	Art. No.	P. Qty.		
0.5	22	6	0624 000 050	10		
0.6	24	7	0624 000 060			
0.7	28	9	0624 000 070			
0.8	30	10	0624 000 080			
0.9	32	11	0624 000 090			
1.0	34	12	0624 000 100			
1.1	36	14	0624 000 110			
1.2	38	16	0624 000 120			
1.3			0624 000 130			
1.4	40	18	0624 000 140			
1.5			0624 000 150			
1.6			0624 000 160			
1.7	43	20	0624 000 170			
1.8	46	22	0624 000 180			
1.9			0624 000 190			
2.0			0624 000 200			
2.05	49	24	0624 000 205			
2.1			0624 000 210			
2.2			53		27	0624 000 220
2.3						0624 000 230
2.4	57	30	0624 000 240			
2.5			0624 000 250			
2.6			0624 000 260			
2.7	61	33	0624 000 270			
2.8			0624 000 280			
2.9			0624 000 290			
3.0			0624 000 300			
3.1	65	36	0624 000 310			
3.2			0624 000 320			
3.3			0624 000 330			
3.4			70		39	0624 000 340
3.5	0624 000 350					
3.6	0624 000 360					
3.7	0624 000 370					
3.8	75	43	0624 000 380			
3.9			0624 000 390			
4.0			0624 000 400			



Also available in an assortment!

Assortments:

19-pc set
Contents: Dia. 1.0 x 10.0 x 0.5 mm
Art. No. 0624 000 001

25-pc set
Contents: Dia. 1.0–13.0 x 0.5 mm
Art. No. 0624 000 004

55-pc set
Contents:
3 pcs. each dia. 1.0–4.0 x 0.5 mm
2 pcs. each dia. 4.5–8.0 x 0.5 mm
1 pc. each dia. 8.5–13.0 x 0.5 mm
3 pcs. dia. 3.3 mm; 2 pcs. dia. 4.2 mm;
2 pcs. dia. 6.8 mm; 1 pc. dia. 10.2 mm
Art. No. 0624 000 002

91-pc set
Contents: Dia. 1.0–10.0 x 0.1 mm
Art. No. 0624 000 003