

SET SCREWS

DIN EN ISO 4027

Replaces DIN 914

With Allen socket and flattened tip

Bare steel, 45 H
Galvanized steel, blue passivated (A2K), 45 H

Hardness 45H corresponds to a hardness of 450 HV.

The standard version of the tip is 90°, but very short lengths (those marked with an *) have an angle of 120°.

Nominal dia. d	Length l in mm	Bare steel Art. No.	P. Qty.	Galvanized steel Blue-passivated Art. No.	P. Qty.	
M8	50	0256 8 50	100	0256 08 50	100	
	55	0256 8 55				
	60	0256 8 60		0256 08 60		
	65			0256 08 65		
	70	0256 8 70		0256 08 70		
	80	0256 8 80		0256 08 80		
	90	0256 8 90				
M10	8*		100	0256 010 8	100	
	10*	0256 10 10		0256 010 10		
	12	0256 10 12		0256 010 12		
	14	0256 10 14		0256 010 14		
	15	0256 10 15				
	16	0256 10 16		0256 010 16		
	20	0256 10 20		0256 010 20		
	25	0256 10 25		0256 010 25		
	30	0256 10 30		0256 010 30		
	35	0256 10 35		0256 010 35		
	40	0256 10 40		0256 010 40		
	45	0256 10 45		0256 010 45		
	50	0256 10 50		0256 010 50		
	60	0256 10 60		0256 010 60		
	70	0256 10 70		0256 010 70		
80	0256 10 80	50	0256 010 80	50		
90	0256 10 90					
M12	10*	0256 12 10	100	0256 012 10	100	
	12*	0256 12 12		0256 012 12		
	14	0256 12 14		0256 012 14		
	15	0256 12 15				
	16	0256 12 16		0256 012 16		
	20	0256 12 20		0256 012 20		
	25	0256 12 25		0256 012 25		
	30	0256 12 30		0256 012 30		
	35	0256 12 35		0256 012 35		
	40	0256 12 40		0256 012 40		
	45	0256 12 45		0256 012 45		
	50	0256 12 50		0256 012 50		
	55	0256 12 55				
	60	0256 12 60		25		0256 012 60
	70	0256 12 70		0256 012 70		
80	0256 12 80					
90	0256 12 90					
M16	16*	0256 16 16	25	0256 016 16	25	
	20	0256 16 20		0256 016 20		
	25	0256 16 25		0256 016 25		
	30	0256 16 30		0256 016 30		
	35	0256 16 35		0256 016 35		
	40	0256 16 40		0256 016 40		

*Angle of the flattened tip is 120°.

Can be stored in ORSY®

DIN 914 has been retracted and replaced by international standard DIN EN ISO 4027.