

## CYLINDER SAW, HSS BI-METAL LONGLIFE & SPEED HSC08



**Steel/stainless steel. Extremely fast drilling speed and long service life, even on stainless steel solid materials.**

**Extremely fast sawing progress with minimal effort.**

Newly developed tooth shape.

**High concentricity and side stroke accuracy.**

Robust base plate with more threads.

**Very quiet and low-vibration operation to a cutting depth of 38 mm.**

Combi vario toothing made from M42 bi-metal (8% cobalt).

### Application area:

Suitable for steel, stainless steel, cast metal, copper, bronze, aluminium and wood, limited suitability for plastic.

### Instructions:

Start drilling with low drilling force. Continue drilling with reduced, even pressure, avoid oscillating movements when drilling, always observe speed table, use coolant. "Ventilate" hole saw when used on wood and wood replacement materials.

### Notice:

- Always keep to the speed values. Excessive rotation speeds will blunt the teeth and thus make the cylinder saw unusable.
- For regular use on steel and stainless steel, we recommend our HW-equipped hole saws.
- Not suitable for thin sheet metal.

Width across flats	0 - not applicable
Cutting depth	38
Drive type	Outer Hexagon

Dia. (Ø) in mm	Art. No.	P. Qty.
14	0632 900 014	1
16	0632 900 016	
17	0632 900 017	
19	0632 900 019	
20	0632 900 020	
21	0632 900 021	
22	0632 900 022	
24	0632 900 024	
25	0632 900 025	
27	0632 900 027	
29	0632 900 029	
30	0632 900 030	
32	0632 900 032	
33	0632 900 033	
35	0632 900 035	
37	0632 900 037	
38	0632 900 038	
40	0632 900 040	
41	0632 900 041	
43	0632 900 043	
44	0632 900 044	
46	0632 900 046	
48	0632 900 048	
51	0632 900 051	
52	0632 900 052	
54	0632 900 054	
57	0632 900 057	

Dia. (Ø) in mm	Art. No.	P. Qty.
59	0632 900 059	1
60	0632 900 060	
64	0632 900 064	
65	0632 900 065	
67	0632 900 067	
68	0632 900 068	
70	0632 900 070	
73	0632 900 073	
76	0632 900 076	
79	0632 900 079	
83	0632 900 083	
86	0632 900 086	
89	0632 900 089	
92	0632 900 092	
95	0632 900 095	
98	0632 900 098	
102	0632 900 102	
105	0632 900 105	
108	0632 900 108	
111	0632 900 111	
114	0632 900 114	
121	0632 900 121	
127	0632 900 127	
140	0632 900 140	
152	0632 900 152	
200	0632 900 200	

## HSC08 HOLE SAW - ASSORTMENT



**16 pcs. HSC08 Hole Saw assortment in system case 4.4.1.**

Dimensions Ø mm	Art. No	P. Qty.
19, 22, 25, 32, 35, 38, 44, 51, 57, 64, 68, 76. Arbour x 2, Extension, Ejector Spring	<b>5964 063 291</b>	1