

Double-ended drill bit HSS WN type RN

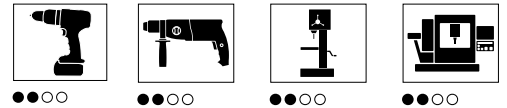
Assembly drill bit for working in thin-sheet steel, tip angle 118°

Highly precise drilling

The robust twist drill with its extra short design ensures highly precise drilling.

Self-centring

The split point ensures an excellent centring effect even on round materials, eliminating the need for centre-punching or piloting.



Material to be processed	Steel
Cutting material	HSS
Type	RN
Angle of the tip	118 Degree
Service life	●●○○
Drilling speed (point system)	●●○○
Bore hole quality (point system)	●●○○
Versatility	●○○○
Drilling behaviour (point system)	●●○○
Self-centring	Yes

Diameter (Ø)	Length (l1)	Chip flute length (l2)	Art. no.	P. Qty.
2 mm	38 mm	9 mm	0636 20	10
2.5 mm	43 mm	10 mm	0636 25	10
3 mm	46 mm	11 mm	0636 30	10
3.1 mm	49 mm	12 mm	0636 31	10
3.2 mm	49 mm	12 mm	0636 32	10
3.3 mm	49 mm	12 mm	0636 33	10
3.4 mm	52 mm	14 mm	0636 34	10
3.5 mm	52 mm	14 mm	0636 35	10
4 mm	55 mm	14 mm	0636 40	10
4.1 mm	55 mm	14 mm	0636 41	10
4.2 mm	55 mm	14 mm	0636 42	10
4.5 mm	58 mm	16 mm	0636 45	10
5 mm	62 mm	17.5 mm	0636 50	10
5.1 mm	62 mm	17.5 mm	0636 51	10
5.2 mm	62 mm	17.5 mm	0636 52	10
5.5 mm	66 mm	19 mm	0636 55	10
5.8 mm	66 mm	19 mm	0636 58	10
6 mm	66 mm	19 mm	0636 60	10
6.2 mm	70 mm	21 mm	0636 62	10
6.5 mm	70 mm	21 mm	0636 65	10

Details/Application

For steel

Related products	Art. no.
Cutting and drilling oil CUT+COOL 400 ml	0893 050 004
Cutting and drilling oil CUT+COOL 5 l	0893 050 1